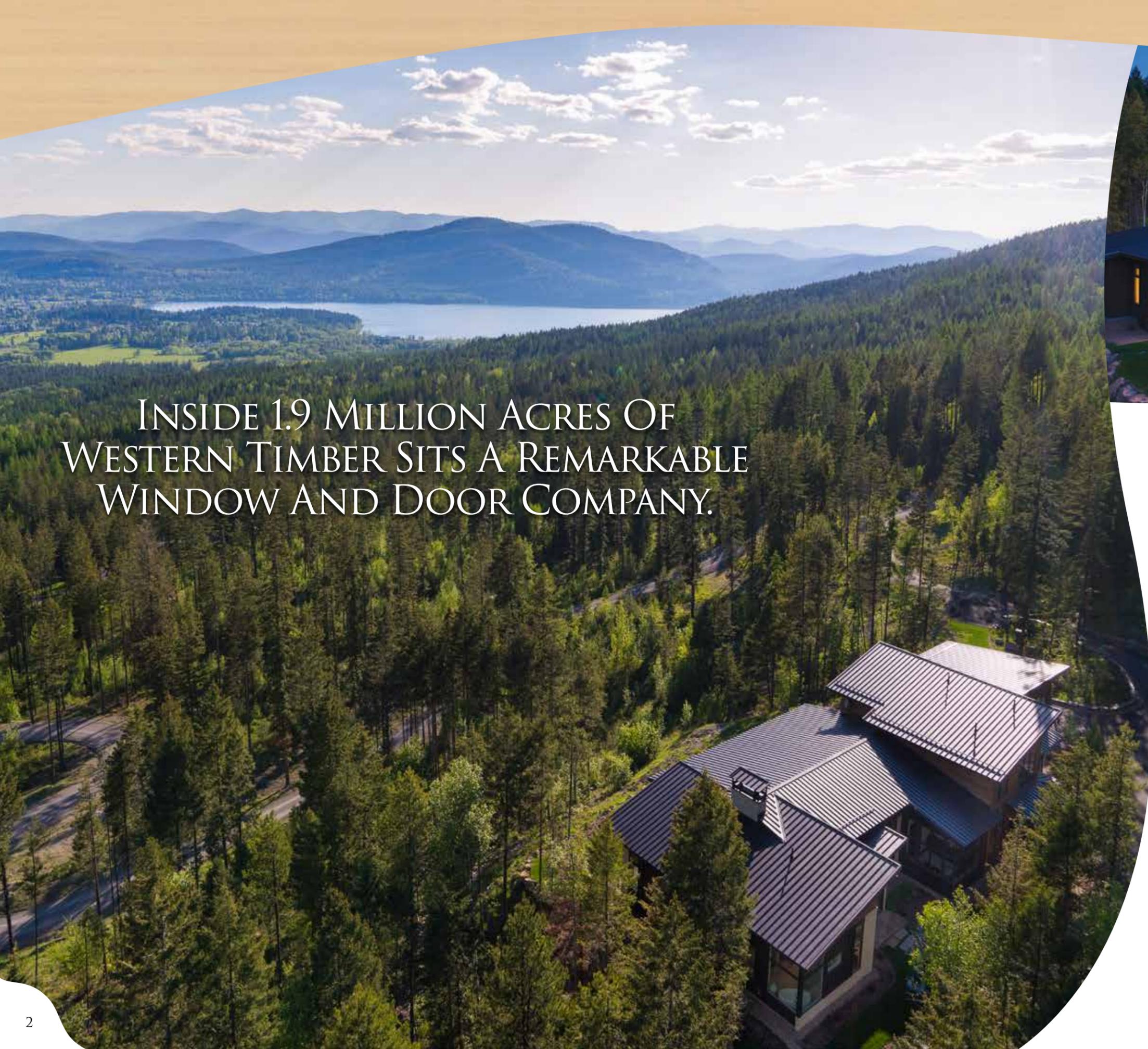




# SIERRA PACIFIC

WINDOWS THAT  
NEVER COMPROMISE



INSIDE 1.9 MILLION ACRES OF  
WESTERN TIMBER SITS A REMARKABLE  
WINDOW AND DOOR COMPANY.



Sierra Pacific Windows is unlike any other window company in the world. We're part of Sierra Pacific Industries, the largest millwork producer and one of the largest lumber companies in the U.S. This gives us something our competition envies - control.

We build windows and doors with a vertically integrated manufacturing process that leaves nothing to chance, from the moment our tree seeds are planted until our beautiful wood windows and doors are produced, approved and delivered to you.





# QUALITY STANDARDS YOU'LL BE PROUD TO SHARE.



Whether you're building a million-dollar mansion or simply putting new windows in your Mom's house, Sierra Pacific elevates the quality of all your window projects.

Every one of our products is made by people who take pride in their work. We invest in training; turning employees into experts in their craft.

Of course, quality control goes far beyond the manufacturing process. At Sierra Pacific, we're committed to delivering absolute quality in everything we do.

As our founder, Red Emmerson says, "Don't pass on bad work. Do it right."



# SO MANY CHOICES AND INNOVATIONS. NOT ONE COMPROMISE.



Sierra Pacific makes an extraordinary range of windows and patio doors for both residential and commercial applications. This includes new construction, replacement, coastal, specialty shapes, and leading innovations such as load-bearing Architectural Wall Systems and Lift & Slide door technology.

From our extruded aluminum cladding that's twice as thick as roll-form cladding, to cutting edge glazing technology and No-Metal structural foam spacers for greater thermal efficiency, our combination of impeccable construction and game-changing innovation make every product one-of-a-kind.

No wonder our windows and doors are installed in 35 countries around the globe.



# SERVICE AND WARRANTY THAT REFLECT OUR VALUES.

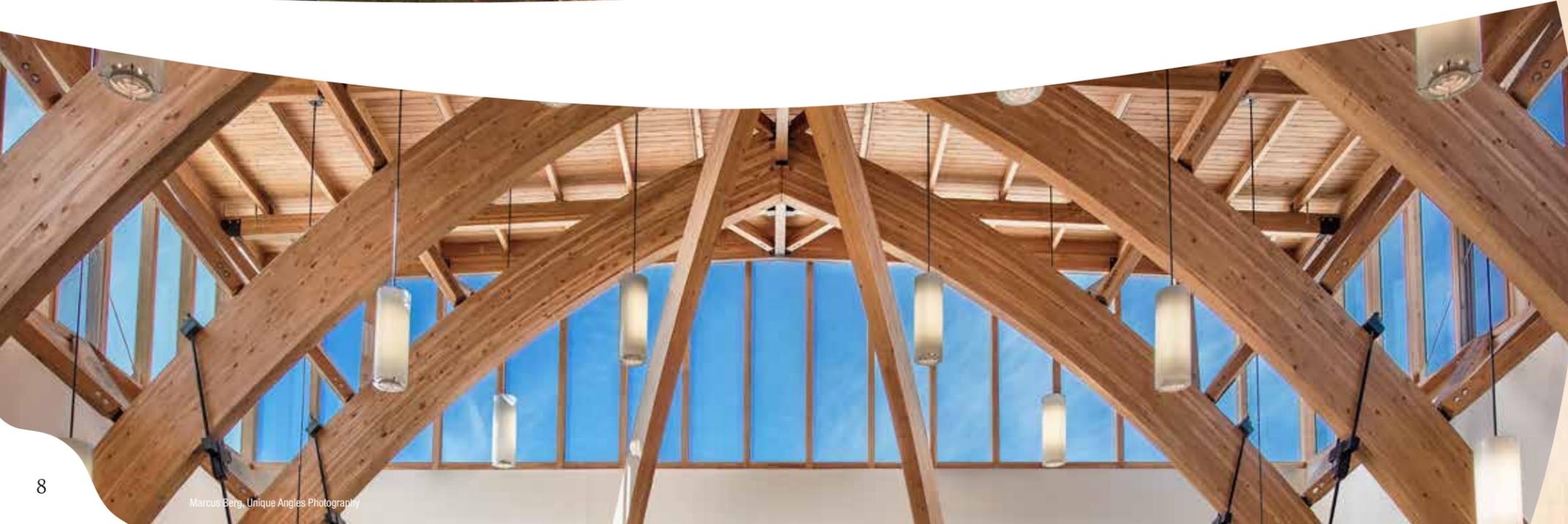


We take a lot of pride in doing things right. This includes our insistence on world-class service and an iron-clad warranty to support every window and door we build.

600 dealers, distributors and company stores throughout the country and three manufacturing plants strategically located in California and Wisconsin ensure unwavering service and order delivery where and when you need it.

Our exclusive network of Architectural Consultants is also standing by to collaborate with architects, designers and builders on specifications, engineering and design needs.

In short, you can depend on the quality of Sierra Pacific Windows well past your purchase date.



# DEEPLY ROOTED IN SUSTAINABILITY.

CONVERT  
THE LUMBER



USE  
EVERYTHING



CREATE  
ENERGY

PROCESS  
THE WOOD



ASSEMBLE  
COMPONENTS



MANAGE  
THE LAND



SHIP THE  
PRODUCTS



PLANT THE  
SEEDLINGS



OWN  
THE LAND



As part of Sierra Pacific Industries, the forestlands that supply wood for our products are managed with strict adherence to the environmental protection standards of the Sustainable Forestry Initiative® (SFI). We plant more than 7 million new trees every year, and we'll nearly triple the amount of wood growing on our lands in the next 100 years. What's more, we use every part of our wood resources, all the way down to wood shavings that become animal bedding and chips that are burned to create energy.

This approach gives us a level of environmental oversight no other window company can match.



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WINDOWS THAT  
NEVER COMPROMISE