



COMMERCIAL

INSPIRED BY DESIGN



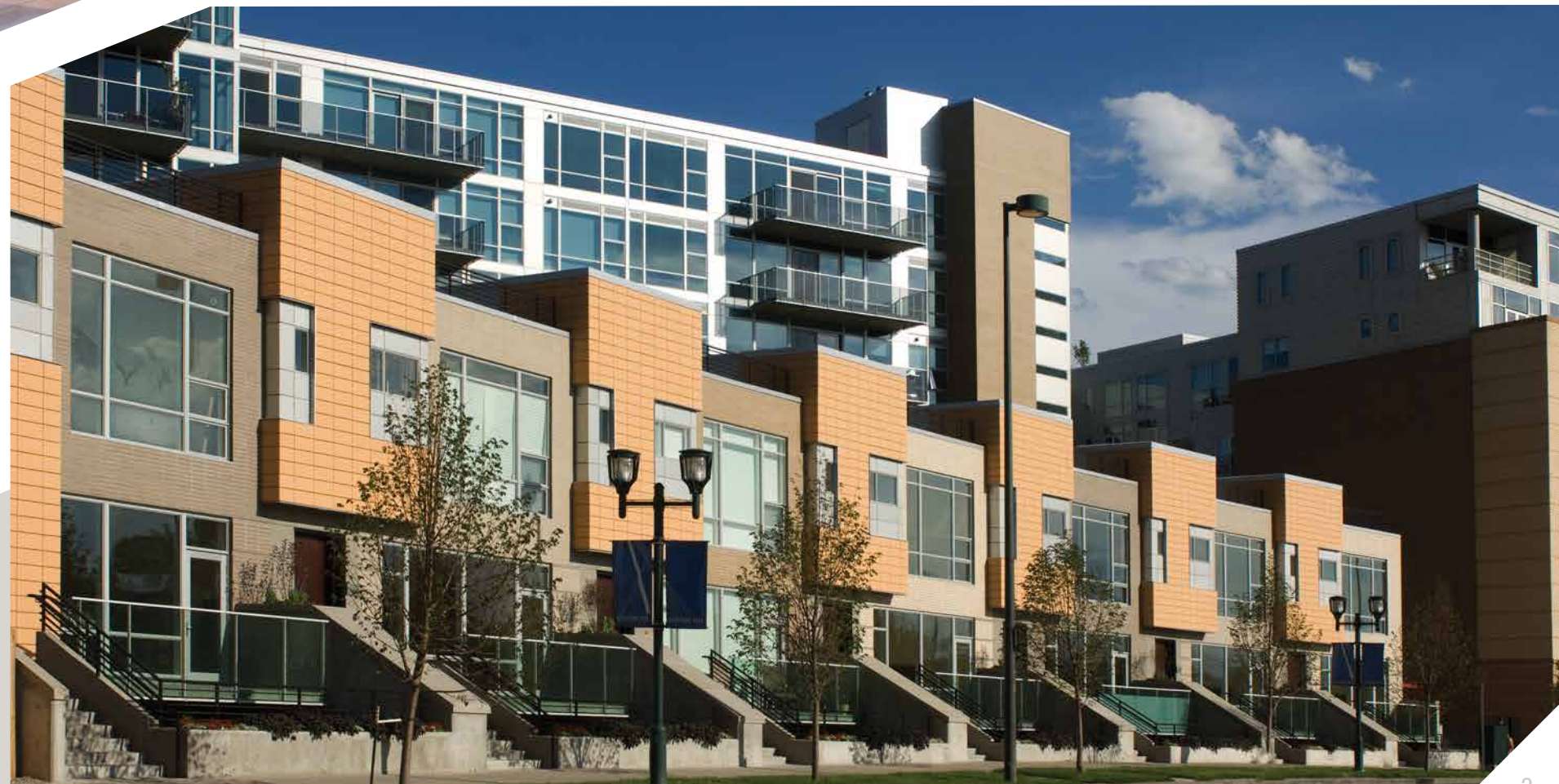
SIERRA
PACIFIC
WINDOWS



TAKE YOUR IDEAS TO A HIGHER LEVEL.

When working in commercial spaces, it's not always easy to reach the level of design aesthetic you want. Our timeless and forward-thinking window and door innovations are designed to help. When you stop to consider the amount of time we spend in these spaces, we think you'll agree, the effort is worthwhile.

COVER: Seed Building, Denver, CO - Architect: Tryba Architects - General Contractor: Hyder Construction - Photo: Sam Adams
 < Our Lady of Montserrat Chapel, Seattle, WA - Architect: Hennebery Eddy Architects in collaboration with Francis Nguyen, SJ
 (Recipient of several Religious and Educational Architecture Awards) - Photo: Josh Partee Architectural
 < St. Edward Church, Keizer, OR - Architect: DiLoreto Architecture - Builder: Grant Co. - Photo: Unique Angles Photography
 v One Riverfront Plaza, Denver, CO - Architect: 4240 Architecture - Builder: Pinkard Construction





CRAFTED LIKE NO OTHER WINDOWS IN THE WORLD.

Sierra Pacific Windows is part of Sierra Pacific Industries, the largest millwork producer and one of the largest lumber companies in the U.S. This gives us something our competition envies-control. Throughout this catalog, you'll see the extraordinary craftsmanship made possible by vertical integration. From planted tree seed to completed and delivered product, nothing but the finest gets delivered to you.

< McKinley Village Clubhouse, Sacramento, CA - Architect: Mogavero Architects - Builder: DesCor Construction - Developer: TNHC Realty and Construction
Photo: Christopher Mayer Photography



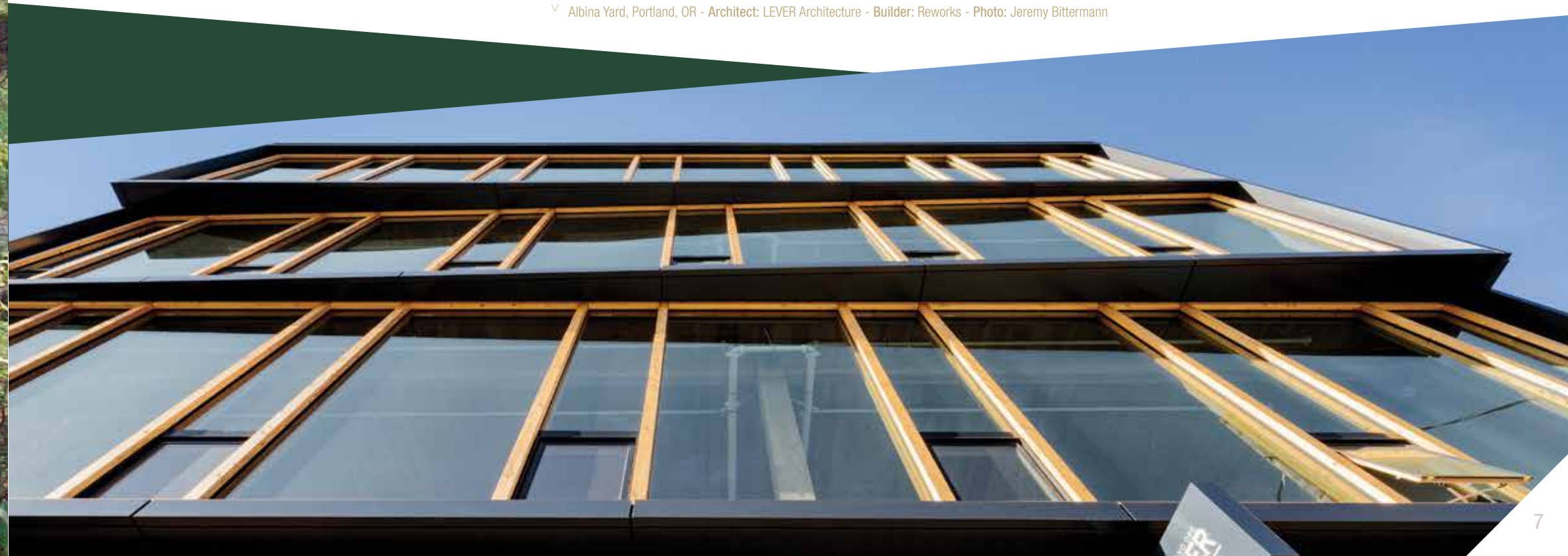


SOMETIMES THE BEST THING IS ALSO THE RIGHT THING.

Environmental stewardship is more than a good idea, it's an obligation. Our commercial products strictly adhere to the environmental standards of the Sustainable Forestry Initiative®. What's more, Sierra Pacific windows, doors and wall systems crafted from pine and Douglas fir are all certified to the SFI Chain of Custody standard which can assist in earning points under the LEED rating tools.



Albina Yard, Portland, OR - Architect: LEVER Architecture - Builder: Reworks - Photo: Jeremy Bittermann





WHATEVER THE CHALLENGE, THERE'S ROOM FOR INSPIRATION.

Great design ideas and no-nonsense teamwork can improve any construction challenge. On the following pages, see how uncompromising design and craftsmanship combined with world-class support can transform your next light construction project into a showcase.

< University of Oregon, Allen Price Commons, Eugene, OR - Architect: Opsis Architecture - Builder: Andersen Construction - Photo: Unique Angles Photography
 ↘ The Abbey of New Clairvaux Monastery, Vina, CA - Architect: Dennis Thompson, dmta architecture - Builder: Sunseri Associates - Photo: Unique Angles Photography



PRODUCTS

Windows



Doors



Direct Set



Specialty Windows



Specialty Doors



Architectural Wall Systems



MANY ENDURING PRODUCTS, ONE STRONG FOUNDATION.

Whether it's the way we approach building them, testing them, improving them or all of the above, our windows and doors used in commercial applications are made with the same uncompromising craftsmanship and attention to detail that have made all Sierra Pacific products one-of-a-kind.

< St. Gabriel's Catholic Church, Poway, CA - Architect: Hyndman & Hyndman Architecture - Builder: T.B. Penick & Sons, Inc. - Photo: Vern Elmore

~ Hidden River Ranch, Lampasas, TX - Architect: Michael G. Imber Architects - Photo: Robbie Kelley





WHY JUST REPLACE WHEN YOU CAN TRANSFORM?

Some projects are worth going beyond good enough. Some are a chance to breathe new life into an old icon with meticulously engineered, natural-wood beauty. Our Transcend Monument Series is perfect for commercial projects that need superior structural performance and enduring design elements.

- < Luigi's, Spokane, WA - Architect: Tan Moore Architects - Builder: Lydig Construction
- > Hidden River Ranch, Lampasas, TX - Architect: Michael G. Imber Architects - Photo: Robbie Kelley
- ∨ Sundance, Buena Vista, CO - Builder: South Main Development - Photo: Kennley M Montrose





A VINYL FAMILY WITH SOME EXCEPTIONAL GENETICS.

Made with the same meticulous care as our premium wood products and sharing many of the same features and design options, you'll find our vinyl new construction and replacement lines are more than worthy of the Sierra Pacific name.

< Grandview Yard Apartments, Columbus, Ohio - Developer: Nationwide Realty Investors - Photo: Eric Wagner, Illumination Studio



Our Designers' Series single hung. Painted exterior Bronze 024.





MORE THAN A WINDOW, A STRUCTURAL BUILDING MATERIAL.

With beautiful wood beams and load-bearing structural integrity, our Architectural Wall Systems do more than create photo-worthy vistas. They redefine the nature of a wall.

↳ St. Edward Church, Keizer, OR - Architect: Tryba Architecture - Builder: Grant Co. - Photo: Unique Angles Photography

< Black Butte Ranch, Black Butte, OR - Architect: Hacker Architects - Builder: Kirby Nagelhout Construction Co. - Photo: Jeremy Bittermann

→ L'Angolo Estate, Newberg, OR - Architect: LEVER Architecture - Builder: Schommer & Sons - Photo: Jeremy Bittermann



WONDERFUL VIEWS, COMPLIMENTS OF WONDERFUL ENGINEERING.

Multi-slide door and window expands up to 23' wide, lift and slide door technology that defies gravity, bi-fold windows that stack neatly against the wall, pocketing doors that disappear completely - when it comes to engineering accomplishments, our specialty windows and doors continue to set the highest standards.

↳ Columbine Clubhouse, Littleton, CO - Architect: Marsh and Associates, Inc. - Builder: Hyder Construction Inc. - Photo: Eric Lucero Photography

< Ivar's Pier 54 Restaurant, Seattle, WA - Architect: Mithum, CB Architects

General Contractor: W.G. Clark Construction Co. - Photo: Chris J. Roberts Photography, Inc.

(Winner of the Grand Award for Excellence in Construction, 2016 Build Washington)

↑ Custom Residential Builder: Milestone Homes - Architect: FORS Architecture & Interiors - Photo: William Lesch

HISTORIC CHALLENGES NEVER GET OLD.

Attention to the slightest detail gives us, and now you, the ability to accurately match the specific aesthetics of historical places, with a substantial increase in performance over the original materials.

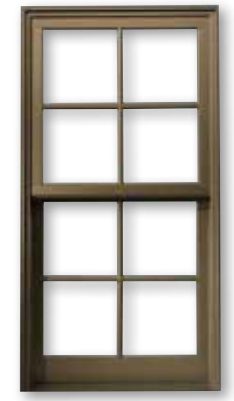
∨ < The McGillis School, Salt Lake City, UT - Architect: GA Architects - Builder: Eckman & Mitchell Construction
> Liberty House, Burlington, VT - Architect: Duncan-Wisniewski Architecture - Developer: Wright and Morrissey - Photo: ©CarolynBates.com





BEFORE

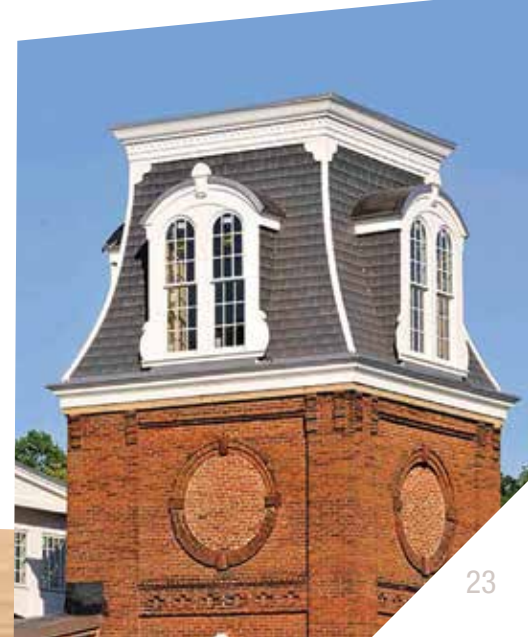
AFTER



MADE TO MEET WITH THE RIGHT APPROVAL.

The uncompromising craftsmanship and specifications of our windows makes them unusually good at meeting the approval of historic preservation groups. We'll also work directly with you on specific custom needs.

Mount Vernon Mill No. 1, Baltimore, MD - Architect: Alexander Design Studio - Builder: Kinsley Construction - Developer: Terra Nova Ventures - Mount Vernon Mill No. 1 is listed on the [National Register of Historic Places](#). - Historic Approval of Monument Single Hung Windows: National Park Services Baltimore Office.



PERFORMANCE



IMPACT RESISTANCE IS A BEAUTIFUL THING.

For hurricane-prone coastal areas, our shatter-resistant FeelSafe Zone III and Zone IV windows and patio doors have some of the highest wind, water and structural performance ratings in the country, not to mention impressive ratings against burglars.

Terranea Resort, Rancho Palos Verdes, CA - Architect: HKS Architects & Scheurer Architects - Builder: Turner Construction

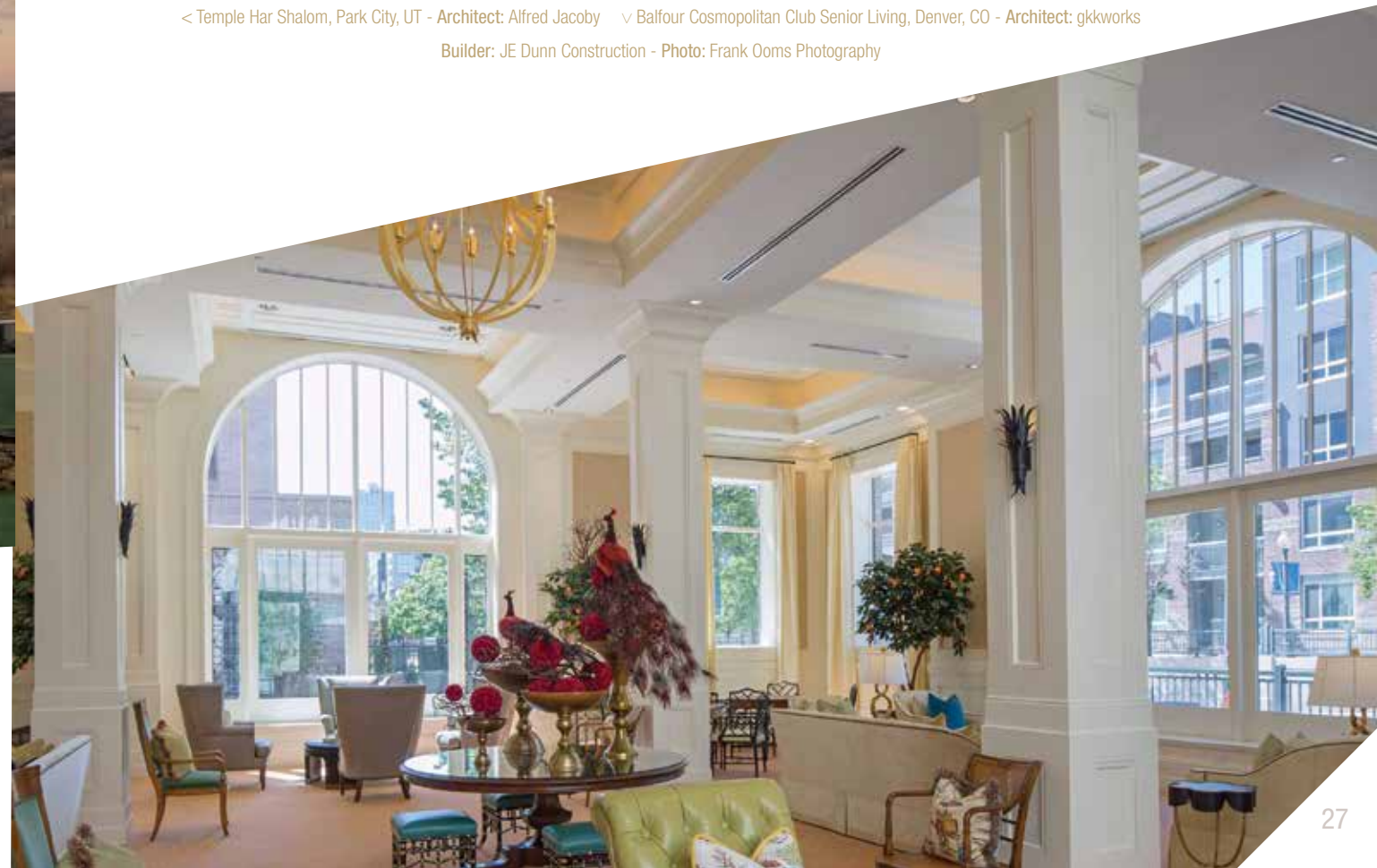




LEAVE OUTSIDE NOISE WHERE IT BELONGS.

Even in a commercial setting, there's absolutely no reason to allow outside noise to upset interior tranquility, not when our laminated glass, full range of STC solutions and exceptionally tight window construction are available to stop it.

< Temple Har Shalom, Park City, UT - Architect: Alfred Jacoby ✓ Balfour Cosmopolitan Club Senior Living, Denver, CO - Architect: gkkworks
Builder: JE Dunn Construction - Photo: Frank Ooms Photography





IMPROVE THE APPEARANCE OF ENERGY BILLS.

Windows crafted with wood interiors offer a natural advantage in thermal performance. Whether your work takes you to the deep South or north of the border, our careful attention to every crafted detail will give your client a high degree of relief.

- ^ Montage Deer Valley, Park City, Utah - Architect: HKS Architects - Builder: Layton Construction
- The Lofts at Moonlight Beach, Encinitas, CA – Architect: H2 Architects – Builder: Richard & Richard Construction Company, Inc.
- > Black Butte Ranch, Black Butte, OR - Architect: Hacker Architects - Builder: Kirby Nagelhout Construction Co. - Photo: Jeremy Bittermann





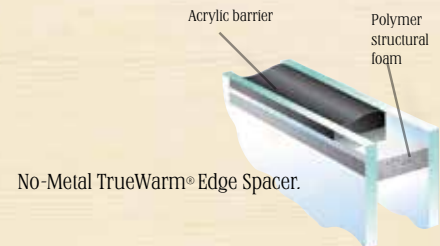
GLAZING TECHNOLOGY SO ADVANCED, IT CAN BE ADJUSTED.

Solar heat gain, the sun's damaging UV rays, cold climates, hot climates, privacy concerns - all are challenges in a commercial environment. We overcome them and satisfy your exact needs with a range of glazing options rarely seen in any brand of windows.

< Banque Lofts, Albuquerque, NM - Builder: Enterprise Builders

∨ Montage Deer Valley, Park City, Utah - Architect: HKS Architects - Builder: Layton Construction

∟ Trailhead Lodge, Steamboat Springs, CO - Architect: Oz Architects - Contractor: Drahota - Photo: Larry Pierce





ALL WOOD SHOULD BE THIS DEEPLY PROTECTED.

Our wood windows and doors are protected by CoreGuard Plus™ wood treatment, which is to say they repel water, insects and rot with enough strength to be thoroughly tested in Hawaiian rainforests.

< Firebrand Hotel, Whitefish, MT - Architect: Montana Creative Architect & Design - Builder: Rocky Mountain Builders - Interior Designer: SAGE Interior Design - Photo: ©Gibeon Photography

7 Kriselle Cellars, White City, OR - Architect: Sean Parker - Builder: Riverdell Construction, Inc.



CUSTOMIZATION



WINDOW HARDWARE HIGH DESIGN FOR HARSH ENVIRONMENTS.

High-strength window handles and locking mechanisms are available in enough beautiful finishes to please everyone. Moreover, they retain their classic appearance through years of repeated use in all sorts of commercial environments.

→ The McGillis School, Salt Lake City, UT - Architect: GA Architects - Builder: Eckman & Mitchell Construction

< 10th Street Lofts, San Francisco, CA - Architect: Gould Evans - Builder: Inland Construction - Photo: John Sutton Photography





CODE COMPLIANCE ADEPTLY HANDLED.

With substantial proportions, heavy-duty hinges, extra-thick extruded aluminum clad and endless design options, the Sierra Pacific Commercial Door is the logical choice for your next commercial project. This door has the durability necessary to weather heavy foot traffic, while careful attention has been given to maintaining the clean lines. Add a lock rail for aesthetics or to accommodate panic hardware. We have the capability to prep your doors for some of the more popular commercial hardware - supplied by others.

< McKinley Village Clubhouse, Sacramento, CA - Architect: Mogavero Architects - Builder: DesCor Construction
Developer: TNHC Realty and Construction - Photo: Christopher Mayer Photography

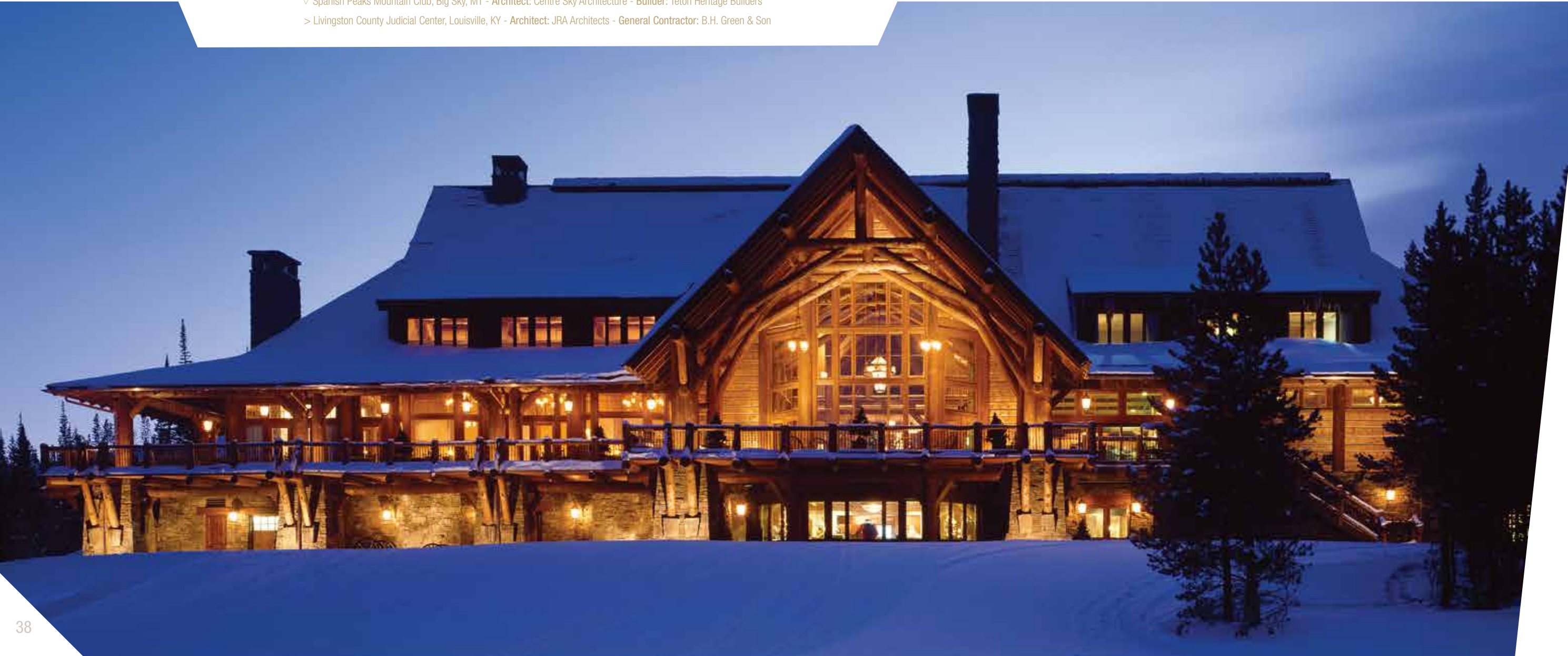
Terranea Resort, Rancho Palos Verdes, CA - Architect: HKS Architects & Scheurer Architects - Builder: Turner Construction



EVERY TOUCH IS CREATED TO FIT.

Divided lite grilles, exterior trim profiles, brickmould and sill nosing are available in an impressive range of custom sizes and styles that will raise the level of your finishing touches and give your commercial projects some bragging rights.

- ∨ Spanish Peaks Mountain Club, Big Sky, MT - Architect: Centre Sky Architecture - Builder: Teton Heritage Builders
- > Livingston County Judicial Center, Louisville, KY - Architect: JRA Architects - General Contractor: B.H. Green & Son



DESIGNER COLORS DESIGNED TO LAST.

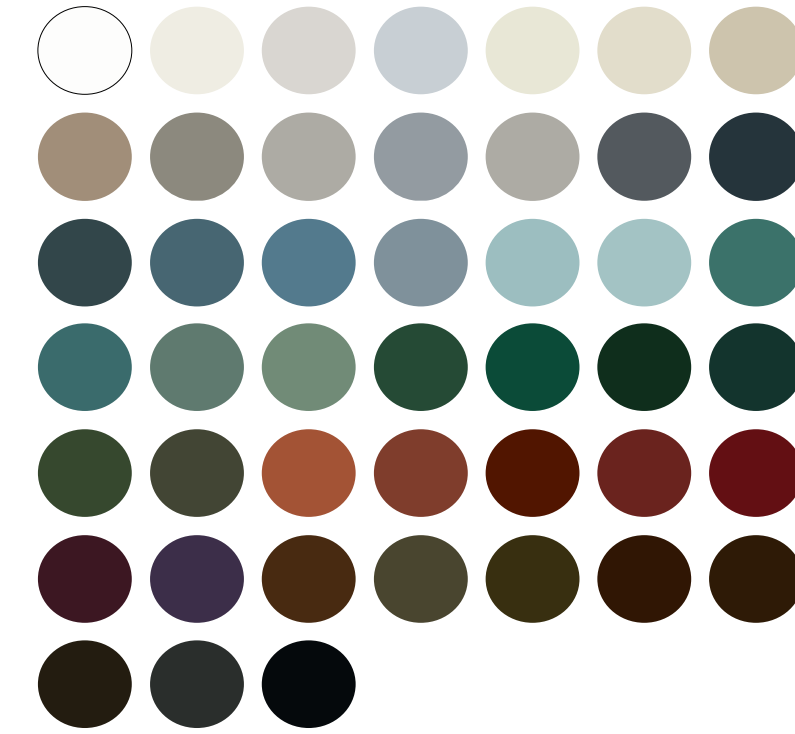
In keeping with our total control of manufacturing, the tough, powder-coated finishes on our cladding are also applied in-house, using the newest cutting-edge equipment. The result? An unprecedented 75 colors and textures that lead the industry in durability and environmental safety, and make one heck of an impression in commercial applications.

▼ Urbana on Eleventh, Salt Lake City, UT - Photo: Sohm Photographx, Dana Sohm

→ 10th Street Lofts, San Francisco, CA - Architect: Gould Evans - Builder: Inland Construction - Photo: John Sutton Photography



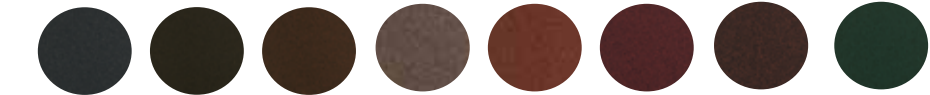
COLOR STAY™ COLLECTION



TEXTURED COLLECTION



WEATHERED COLLECTION



INDUSTRIAL COLLECTION



PEARL METALLIC COLLECTION



METALLIC COLLECTION



ANODIZED COLLECTION



Custom color matching also available.



Sierra Pacific obscure decorative glass is seamlessly integrated with the original, historic stained glass of Dominican University.



EVEN OUR GLASS REQUIRES SOME DESIGN DECISIONS.

Whether you're working with spaces that need protection from harsh sunlight, or some privacy from prying eyes, our many decorative glass styles give you some effective and distinctive choices.

< Dominican University, Historic Meadowland's Mansion Renovation, San Rafael, CA - **Architect:** TWM Architects & Planners of San Rafael - **Builder:** Wright Contracting - **Photo:** Patrik Argast Photography
 (Pacific Coast Builders Gold Nugget - Award of Merit, Best Rehab Commercial/Industrial Project; North Bay Business Journal Top Real Estate Projects)

INNOVATION



< Edgemont Condominiums, Steamboat Springs, CO - Architect: Oz Architecture - Builder: GE Johnson Construction Company - Photo: Davide Patterson
v Seed Building, Downtown Denver, CO - Architect: Tryba Architects - General Contractor: Hyder Construction - Photo: Sam Adams / Tryba Architects
→ Black Butte Ranch, Black Butte, OR - Architect: Hacker Architects - Builder: Kirby Nagelhout Construction CO. - Photo: Jeremy Bittermann

CHANGING THE GAME, ONE PRODUCT AT A TIME.

The most successful way to approach new ideas is with world-class building methods and the latest in glass technology and structural mechanics. This approach led us to the creation of many award-winning products like the H3 window with Fusion Technology™ and Aspen window with its unique locking system, and it continues to result in new innovations that push the limits of commercial design.



SEE COMMERCIAL IN TWO DIMENSIONS – BIG AND BIGGER.

With expansive glass often in the mix, we've created exceptionally large direct set configurations with aesthetics that match our operable windows. Common head and sill construction allow easy mulling with other units, for wide open views and clean, horizontal lines.

Terranea Resort , Rancho Palos Verdes, CA - Architect: HKS Architects & Scheurer Architects - Builder: Turner Construction
< The Westin Riverfront Resort & Spa, Vail Valley, Avon, CO - Architect: Oz Architecture -
Developer: East West Partners - General Contractor: GE Johnson





A THOROUGHLY MODERN CHOICE FOR CONTEMPORARY.

More light, less window, clean lines - the elements that make many of our windows and doors uniquely ours also make them well-suited to the modern sensibilities of contemporary design.

< Allan Price Science Commons and Research Library, University of Oregon, Eugene, OR - Architect: Opsis Architecture - Builder: Andersen Construction - Photo: Unique Angles Photography
v The New American Home 2013, Las Vegas, NV - Architect & Builder: Blue Heron
v Custom Residential Architect: Trey Hoff Architecture - Builder: Tradewinds General Contracting, Inc. - Interior: Architectural Interiors, LLC - Photo: Moody Images





PROTECTING OUR PRODUCTS AND YOUR REPUTATION.

With every new build, restoration or remodel, there's a lot at stake. Our warranty and customer support are based on decades of experience locally and internationally, and our commitment to architects and builders remains paramount.

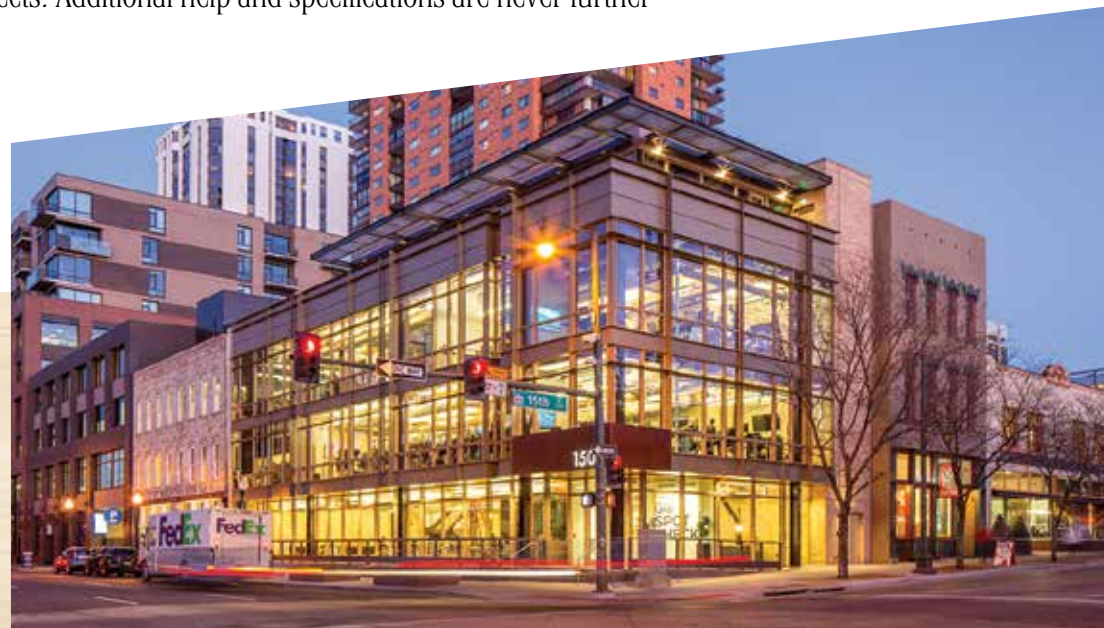
< Burr Oak Design Center Office Building, Fort Collins, CO - Architect: John Dengler & Associates, P.C. - Builder: Alliance Construction Solutions - Photo: John Dengler
v St. Julien Hotel, Boulder, CO - Architect: 4240 Architecture, Inc. - Builder: GE Johnson Construction





TOOLS AT YOUR FINGERTIPS FOR THE CHALLENGE ON YOUR SHOULDERS.

A website filled with the necessary elevation drawings, sectional drawings and REVIT® models are among the online tools we make available for all your projects. Additional help and specifications are never further than the keys of your computer or phone.



- < The Ice Blocks, Sacramento, CA - Architect: Vrilakas Groen Architects
 Builder: Davis Reed Construction - Rendering: vg-architects.com
- > Albina Yard, Portland, OR - Architect: LEVER Architecture - Builder: Reworks - Photo: Jeremy Bittermann
 - ↳ Seed Building, Downtown Denver, CO - Architect: Tryba Architects
 General Contractor: Hyder Construction - Photo: Sam Adams / Tryba Architects
 - ↳ The Westin Riverfront Resort & Spa, Vail Valley, Avon CO
 Architect: Oz Architecture - Developer: East West Partners - General Contractor: GE Johnson



COMMERCIAL SUPPORT YOU'LL WANT ON EVERY PROJECT.

Every Sierra Pacific product comes with the full support of our Architectural Services Group and our nationwide network of Architectural Consultants, which means you get what you need when you need it. From the initial designs to the order process and final delivery, these exceptional resources will help answer your questions and streamline every step of your next project.

- > North Creek Condominiums, Denver, CO - Architect: Humphries Poli Architecture
Developer: Western Development Group - Contractor: Weitz Company
 ↳ The Magic House, St. Louis, Missouri
- ▼ Hawkins Edwards Building, Spokane, WA - Architect: Denny Christenson
Builder: Brown Contracting & Development





RARE FENESTRATION EXPERTISE AT YOUR SIDE.

We've spent years building our own in-house **Architectural Consultant** network to add one-of-a-kind expertise and hands-on support to every commercial project you take on. They're ready to give you personalized help with specification writing, engineering and design needs. They'll collaborate with you on project details and planning. They'll even do in-person AIA accredited CES presentations. All you have to do is ask.

▽ Balfour Senior Living Cosmopolitan Club, Denver, CO - Architect: gkk works - Builder: JE Dunn Construction - Photo: Frank Ooms
 < Monte De Oro Winery, Temecula, CA - Architect: DZN Partners - Builder: Nordby Construction ^ The Nanjing Zhongshan International Golf Club, Nanjing, China





To get in touch with the Architectural Consultant near you,
call 800-824-7744, or visit the Architectural Consultant Locator
at SierraPacificWindows.com.



**SIERRA
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WINDOWS THAT
NEVER COMPROMISE

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