



Heritage Collection



Weathered Collection



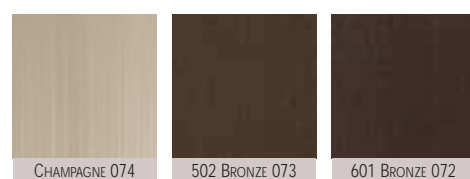
Metallic Collection



Pearl Metallic Collection



Anodized Collection



The colors shown here are not exact. For the most accurate color choices, ask your personal sales representative for a color swatch palette.

Sierra Pacific Windows

Value means fully extruded aluminum clad in more than 50 environmentally-friendly colors and 5 industry-leading color collections.

VALUE

- 1 Value means aluminum clad that is .062 in thickness - several times thicker than inferior rollform aluminum clad.
- 2 Value means our aluminum clad is fully extruded on both the sash and frame - no rollform.
- 3 Value means our aluminum clad wraps all the way to the frame weatherstripping leaving no exposed wood.
- 4 Value means we do not prepunch our nailing fin, eliminating extra holes where water might seep in.
- 5 Value means an extruded nailing flange that is an integral part of the frame.
- 6 Value means a two-part foam corner pad co-extruded to butyl - applied at the factory. No loose pieces to misplace on the jobsite.



Window Sales Locations

ARIZONA
Phoenix - Service Center/Showroom
Scottsdale - Showroom
Tucson - Showroom

CALIFORNIA
Red Bluff - Manufacturing
Fremont - Service Center/Showroom
Irvine - Service Center/Showroom
Camarillo - Service Center/Showroom
Chico - Showroom
Rancho Cordova - Showroom
Menlo Park - Showroom
Novato - Showroom
Redding - Showroom
San Diego - Showroom
Palm Desert - Showroom
Pacific Grove - Showroom

COLORADO
Broomfield - Service Center/Showroom
Denver - Showroom
Loveland - Showroom

MONTANA
Missoula - Service Center/Showroom
Big Sky - Showroom
Bozeman - Showroom
Columbia Falls - Showroom

NEVADA
Reno - Showroom

NEW MEXICO
Albuquerque - Service Center/Showroom
Santa Fe - Showroom
Taos - Showroom

OREGON
Portland - Showroom
Bend - Showroom
Eugene - Showroom
Medford - Showroom

UTAH
Salt Lake City - Service Center/Showroom
Heber City - Showroom
Park City - Showroom

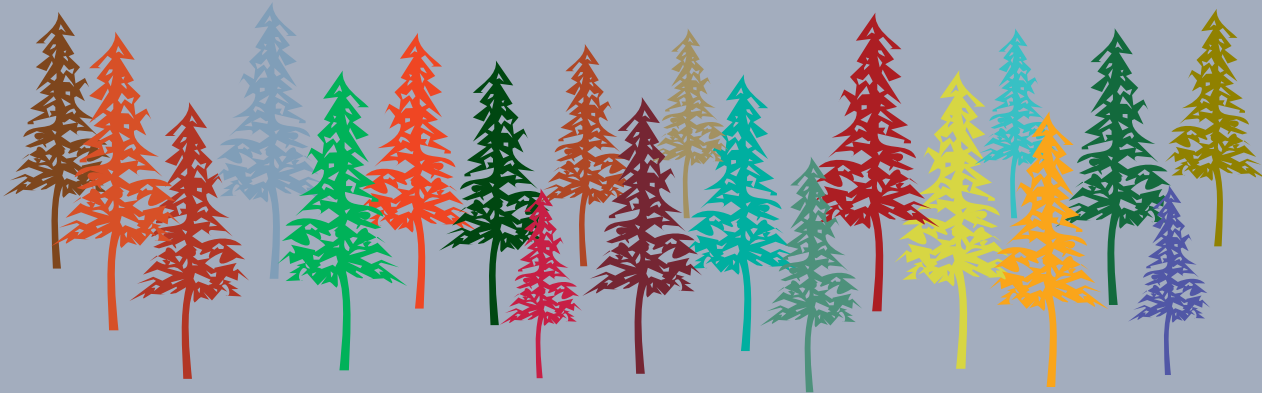
WASHINGTON
Lacey - Service Center/Showroom
Spokane - Service Center/Showroom
Kirkland - Showroom

800.824.7744

Manufacturing Facility
PO Box 8489
Red Bluff, California 96080
www.sierrapacificwindows.com

Value means window and door products
3rd-party certified as sustainable and identified
by an on-product label - the products of choice
for the environmentally conscious...

- All Sierra Pacific windows and doors are 3rd-party certified under the auspices of the Sustainable Forestry Initiative® (SFI) Program
- All of our products carry the SFI label verifying compliance with the Sustainable Forestry Initiative® (SFI) Program
- Our compliance with the SFI Program demonstrates Sierra Pacific's commitment to the environment and to the Green Building effort



And...All of our Colors are **Green**

The Sierra Pacific finish is a proprietary modified super polyester powder coat that offers many advantages over wet paint finishes.

Environmentally-friendly

- Environmentally-friendly, solvent free, no VOCs
- No hazardous waste generation during the application process
- Eliminates the additional energy required to operate thermal oxidizers/scrubbers used to lower VOC emissions
- EPA recommended finishing system, contributing to the "Green Building Initiative" of the US government

Mechanical Durability

- Higher surface hardness/scratch resistance than common liquid coatings
 - Reduced chance of damage to coating during installation
 - Better longevity against mechanical damage
 - High resistance to cleaners and chemicals
 - High resistance to windborne abrasives

Superior Exterior Performance

- High resistance to acid rain and corrosive atmosphere
- Meets ASTM/AAMA 3,000 hour salt spray resistance testing
- Meets 3,000 hour ASTM humidity testing
- High resistance to chalking
- High resistance to film coating erosion
- Improved color and gloss retention



VALUE

- Value means aluminum clad windows and doors with a low maintenance exterior.
- Value means Sierra Pacific Windows uses no rollform aluminum clad at all... anytime... anywhere.
- Value means our fully extruded aluminum clad is a stable substrate for coatings that are less likely to ripple or warp, even in the darker color shades.
- Value means aluminum clad that is more flexible than either vinyl or PVC, making it possible to manufacture unusual and custom window shapes.
- Value means an extruded aluminum head drip fin on every window and door for a pleasing aesthetic consistency.
- Value means we offer the option of a fully extruded clad brickmould... pre-applied... we don't expect you to cut, mitre and apply the brickmould - we do it for you.
- Value means Colonial and Contemporary simulite and frame profiles.

