

# EXTERIOR CLAD COLORS



Better Finishes From The Start.



**SIERRA  
PACIFIC**

WINDOWS THAT  
NEVER COMPROMISE

# A WINDOW WITH NO COMPROMISE. A FINISH WITH NO EQUAL.



©Whitney Kamman Photography

Weathered  
Collection  
- Café Royale -  
104



Imagine you buy a car with a flawless paint job, then park it in the blistering sun in your driveway for twenty years or more. Chances are you wouldn't do it, because it would damage the paint. Yet this is just one of the extremes the aluminum cladding on our windows and doors goes through, and why we insist that the highest quality powder-coating process in the industry come standard on every single one. Crafted to last, from start to beautiful finish.

Textured  
Collection  
- Sift Espresso -  
097



Printing limits our ability to show colors precisely.  
See your local representative for actual cladding samples.

CHOOSE CAREFULLY. THESE COLORS  
STAY A LONG, LONG, LONG TIME.

The  
Textured  
Collection



Over time, the advantages of our finishing process become very clear. Our AAMA 2604 and 2605 powder-coatings have the color retention, surface hardness and scratch resistance necessary to withstand even the harshest conditions. We feel so strongly about this, we've invested heavily in the technology to apply all powder-coatings in-house. Maintaining complete quality control over the entire process has stood the test of time - no other finish holds up to harsh conditions and resists fading so beautifully.



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# EASY ON THE EYES AND ON THE ENVIRONMENT.

ColorStay  
Collection  
- Bronze -  
024

ColorStay  
Collection  
- Harvest Cranberry -  
010



Our powder-coating process has many environmental advantages. It is non-hazardous, contains no solvents, almost zero VOC's and no toxic compounds. What's more, only one coat is required during application, and the overspray can be reclaimed and recycled or reused. With liquid paint, multiple coats of high VOC chemicals are required with excess waste going into landfills. The process has even been removed from the EPA's recommended list. The low environmental impact of powder-coating aligns with



Sierra Pacific's support of the environment and our seed-to-window approach to manufacturing windows and doors.

Metallic  
Collection  
- Metallic  
Champagne -  
063



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A WARRANTY AS STRONG  
AS THE FINISH IT GUARANTEES.

ColorStay  
Collection  
-Teal -  
047



ColorStay  
Collection  
- Steel Blue -  
114



We've never felt more confident about a clad finishing process. In fact, our powder-coating is holding up so well to the test of time and harsh conditions, we're able to protect you further with one of the toughest warranties ever created for aluminum clad finishes of this kind. It's one of the many benefits of windows and doors crafted with no compromise. See the actual warranty for more complete details at [SierraPacificWindows.com](http://SierraPacificWindows.com).

ColorStay  
Collection  
- Greek Olive -  
081

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# 75 COLORS AND TEXTURES INSPIRED BY THE BEST DESIGNER WE KNOW - NATURE.



© Christopher Mayer Photography

COLORSTAY™  
COLLECTION



TEXTURED  
COLLECTION



PEARL METALLIC  
COLLECTION



Ageless and timeless, these are the hallmarks of our industry-leading number of selections. From colors that add warmth or a splash of cheerfulness to your dream home, to textures that offer a new dimension to your designs, our seven collections will take you to some surprising places, while making you feel right at home.

WEATHERED  
COLLECTION



METALLIC  
COLLECTION



INDUSTRIAL  
COLLECTION



ANODIZED  
COLLECTION



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# COLORSTAY™ COLLECTION



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FINALLY, A FIRST CHOICE THAT LASTS.



Solid color finishes in nearly every shade imaginable. From classic whites to powerful reds to contemporary black, these finishes will keep their vibrant colors for years to come.

# TEXTURED COLLECTION



# WEATHERED COLLECTION



Exclusive to Sierra Pacific Windows, with a layered composition of multiple colors causing light to bounce off the surface in surprising ways, adding highlights and depth to a unique look.

Peppered Steel 110

Sift Espresso 097

Mocha 098

Cajun Spice 099

Pesto 100

Weathered Café Royale 104

Weathered Cocoa 105

Weathered Brown 034

Weathered Bronze 078

Weathered Clay 075

Weathered Red Pepper 106

Weathered Rust 076

Weathered Basil 107

A LOOK YOU  
DON'T SEE, OR FEEL,  
EVERY DAY.

Pioneered by and available exclusively on Sierra Pacific windows and doors, with a matte finish and varying grit content to give it a rare, tactile appearance and feel, all available at standard pricing.



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# PEARL METALLIC COLLECTION



# METALLIC COLLECTION



A color palette inspired by metal elements, with metal flecks that create an iridescent, sparkling effect, the collection has a radiance that looks kissed by the sun.



## THE SOFTER SIDE OF METALLIC.

The addition of pearlescent pigment gives this metallic collection a soft, elegant glow. As light hits the surface from various angles, colors may appear to shift slightly.



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# ANODIZED COLLECTION



# INDUSTRIAL COLLECTION



Clear Anodized 103/332

Medium Bronze Anodized 096/307

Dark Bronze Anodized 095/306

Medium Bronze Industrial 101

Black Anodized 117/353

Copper Anodized 352  
Available on select products only.

Dark Bronze Industrial 102

A hint of shimmer that sparkles in sunlight, these specially formulated colors mimic the desirable tones of our anodized finish with the lasting benefits of powder-coating.



## Custom Matching

If 75 standard color and texture creations leave you wanting more, we will custom match any color you have in mind. Contact your Sierra Pacific Windows Representative for a color consultation.

## Request a color fan or physical cladding samples.

We have more tools to help with your color selection. Contact your Sierra Pacific Windows Representative for a color consultation.

## MORE FINISHES FOR THE DARING, AND THE UNDECIDED.

Instead of powder-coating, anodizing is a process that converts the metal surface into a durable finish, creating eye-catching variances in its appearance.



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# SIERRA PACIFIC

WINDOWS THAT  
NEVER COMPROMISE

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PACIFIC  
INDUSTRIES

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All final color selections must be made from viewing a physical color sample. This brochure is for preselection process only as colors cannot be precisely shown in print process.  
We reserve the right to change product specifications without notice. Photography used may not represent current product features and options.